

**Dart Aerospace Ltd.**Date: Thursday, 5/10/2007 2:33:47 PM  
User: Kim Johnston**Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACEPOD DOOR RH
Job Number	: 32298B01		
Estimate Number	: 12599		
P.O. Number	:	Part Number	: D31862M
This Issue	: 5/10/2007 S.O. No. :	Drawing Number	: D3186 REV.D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: 32297B01	Material	:
Written By	:	Due Date	: 5/30/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>Kim Johnston</u>		
Comment	: Est Rev: A New Issue 06-12-04 ec est rev B rev D dwg 07.03.07 ec		

Additional Product

w/o 30029

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG

PURCHASING



Comment: PURCHASING

Issue P/O: \_\_\_\_\_

Description: D3186-2M Door

Supplier: Delastek

Conformity Certificate and Process sheet required

Ship 3 Items from Previous steps

2.0

D31862P

Spacepod Door

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Spacepod Door

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage. Ensure a copy of certification of conformity and process sheet from Delastek is attached.

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3186. Visual inspection. Check for void spot and pins.

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Dart Aerospace Ltd.

Thursday, 5/10/2007 2:33:35 PM  
Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACEPOD ASSEMBLY RH/ DSI 9335  
 Job Number : 32298  
 Estimate Number : 12779  
 P.O. Number : N/A Part Number : D350600242  
 This Issue : 5/10/2007 S.O. No. : N/A Drawing Number : IIN REV.C PG11,18-21  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : E, C  
 Previous Run : 32297 Material : N/A  
 Due Date : 5/30/2007 Qty: 1 Um: Each  
 Written By : 07.05.10  
 Checked & Approved By : 07.05.10  
 Comment : Est Rev. A 07.03.07 new issue EC  
 est rev B 07.04.16 reformat, D3188 rev.E EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels as per PPP D350-600-242 CHG001

2.0

32298A

SPACEPOD BODY RH



w/o 30039



Comment: Sub-Component SPACEPOD BODY RH

D3188-2m

ml 07/06/20

3.0

32298B

SPACEPOD DOOR RH



w/o 30029



Comment: Sub-Component SPACEPOD DOOR RH

D3186-4

ml 07/06/20

4.0

D31872

Spacepod Floor



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D3187-2

Floor

~~B32298A~~ B31836

1 D3186-4

Door (ref)

B32298B

1 D3188-2m

Body(ref)

~~B32298A~~ 30039

ml 07/06/20

5.0

ALS41032130

Insert



Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s)

insert

batch: M102475

07/06/20

Dart Aerospace Ltd.

Date: Thursday, 5/10/2007 2:33:43 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACEPOD DOOR RH
Job Number	: 32298B		
Estimate Number	: 12636		
P.O. Number	:	Part Number	: D31864
This Issue	: 5/10/2007 S.O. No. :	Drawing Number	: D3186 REV.D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: D
Previous Run	: 32297B	Material	:
Written By	: <u>                    </u>	Due Date	: 5/30/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>                    </u>		
Comment	: Est Rev.A New Issue 07-01-11 EC est rev.B revD 07.03.07 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0 32298B01

SPACEPOD DOOR RH



D3186-2m



Comment: Sub-Component SPACEPOD DOOR RH

2.0 SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



b32029



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Drill holes and cut out slots for latch as per dwg D3186 (D3186-4 detail)

ml 07/06/20

3.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/06/20 (1)

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

ml 07/06/20 xl

5.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

H 07-07-19

Job Completion



H 07-07-18

**Dart Aerospace Ltd.**Date: Thursday, 5/10/2007 2:33:43 PM  
User: Kim Johnston**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEPOD BODY RH
Job Number : 32298A	
Estimate Number : 12596	
P.O. Number :	
This Issue : 5/10/2007 S.O. No. :	Part Number : D31882M
Prsht Rev. : NC	Drawing Number : D3188 REV.E
First Issue : / /	Project Number : N/A
Previous Run : 32297A	Drawing Revision : E
Written By : <u>                    </u>	Material : <u>                    </u>
Checked & Approved By : <u>                    </u>	Due Date : 5/30/2007
Comment : Est Rev A New issue ecn882 06-11-30 EC	Qty: 1 Um: Each
est rev B rev D dwg 07.03.07 ec	
est rev C rev E dwg 07.04.16 EC	

Additional Product

w/o 30039

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2213	Aluminum Spacer
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)  
Ship To Delastek

8	D2213	Spacer	Batch: <u>                    </u>
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2.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:                     

Description: D3188-2M BODY

SHIP: D2213 Spacers

Supplier: Delastek

Conformity Certificate and Process sheet required

Ship 2 Items from Previous steps

3.0	D31882P	Spacepod Body
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Spacepod Body

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage. Ensure a copy of certification of conformity and process sheet from  
Delastek is attached.